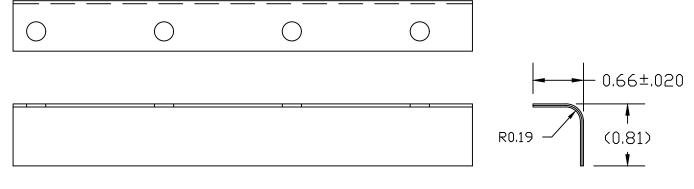
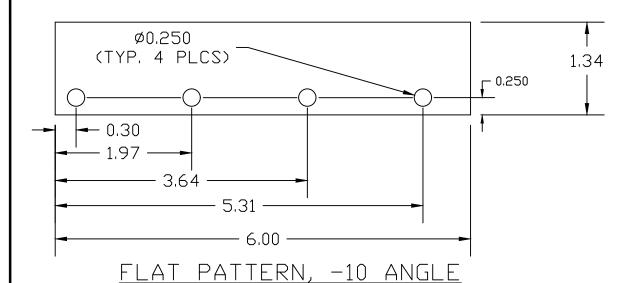
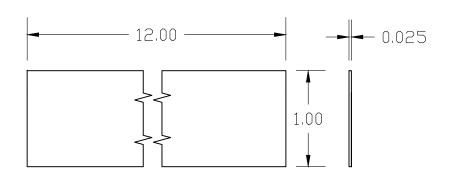
RELEASE DATE 2023.04.11 - REF ECR 506



-10 ANGLE



MATERIAL: 301 1/2 HARD STAINLESS MIL-S-5059C, QQ-S-766 DPTIDNAL MATERIAL: 302 1/2 HARD DR 304 1/2 HARD STAINLESS MIL-S-5059C, QQ-S-766 STDCK: 0.040 SHEET SURFACE FINISH 125



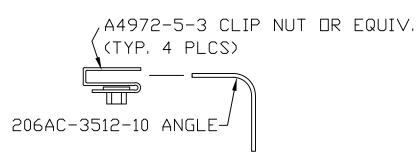
-3 SHIM

BREAK ALL SHARP EDGES

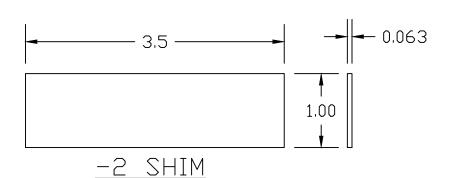
MATERIAL: 300 SERIES S. ST. QQ-S-766, MIL-S-5059 STDCK: 0.025 SHEET

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IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

	SHEET	SHEET REV ECO DATE			DESCRIPTION	BY	APR	CHK
ſ					ADDED FLAT PATTERN, ADDED HIDDEN			
ı	1	Α		01/28/93	LINE,& A4972-5-3 TO FORMED VIEW	REB	REB	REB
					VIEW (-1 ASSY)			
	1	В		12/22/00	ADDED FLAT PATTERN AND END VIEW	MR	MR	LS
	1	С		10/12/05	ADDED -2 SHIM	REB	REB	LS
	1	D		10/29/07	CLIP NUT 13100000-2 WAS A4972-5-3	REB	REB	LS
	1	E		09/25/09	04/15/09: CRCT'D -10 FLAT PTN WAS 1.42 WIDE	REB	REB	LS
	1	F		03/06/15	ADDED -3 SHIM; ADDED OPTIONAL MATERIALS TO THE -2 & -10.	JT	JT	LS
	1-2	G	G 09/26/19 ADDED SHT2, -11 ANGLE, AND -4 ASSY. REDIMENSIONED -10 FLAT PATTERN.		DT	ZA	LS	
	1-2	Н		12/19/19	ADDED -5 & -6 SHIM2 AND -3 MATERIAL NOW 300 SERIES STAINLESS STEEL	DT		

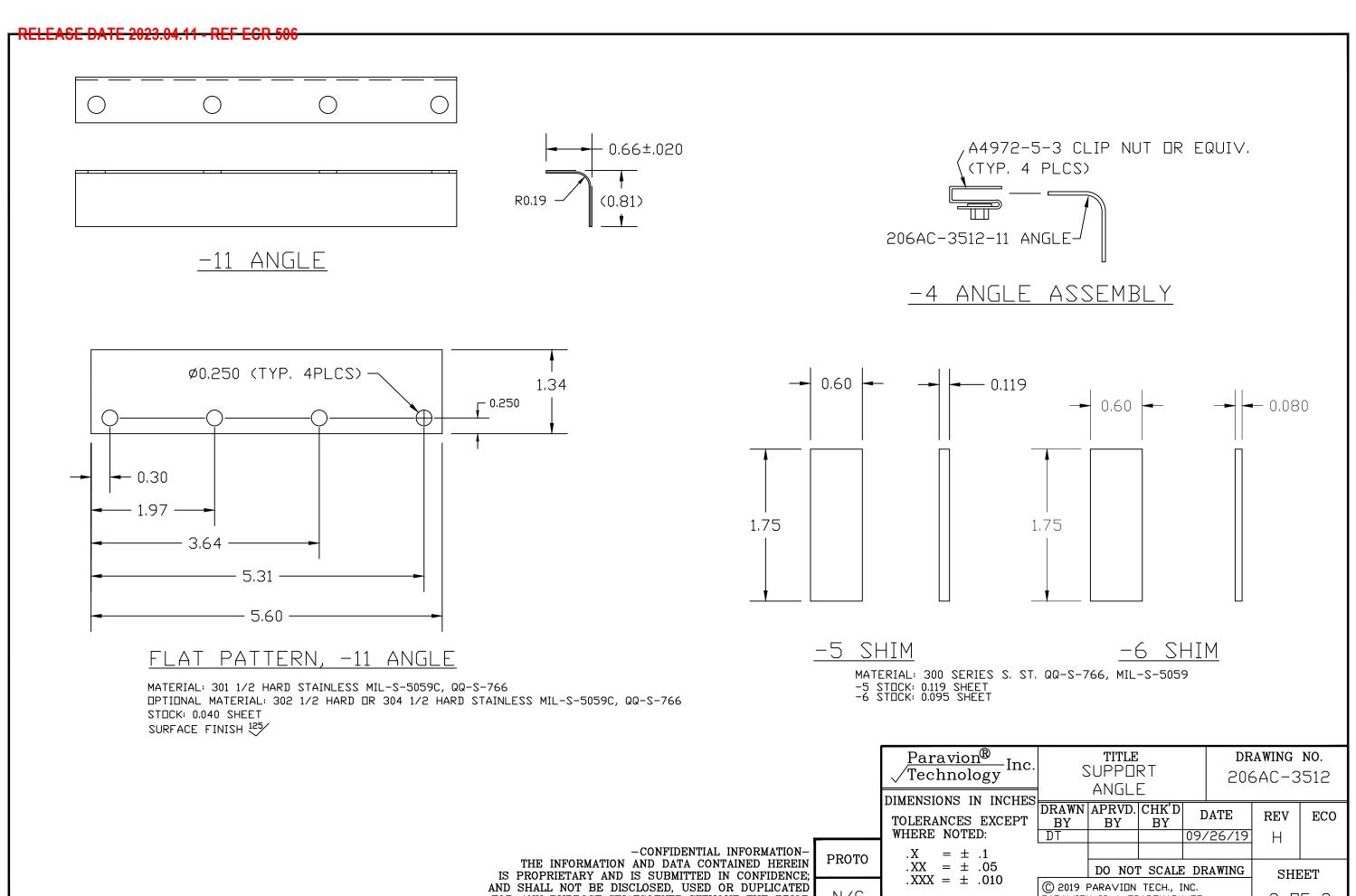


<u>-1 ANGLE ASSEMBL</u>Y



MATERIAL: 300 SERIES S. ST. QQ-S-766, MIL-S-5059 STDCK: 0.063 SHEET

	1		206AC-3512-11	ANGLE							
	4	4 13100000-2		CLIP NUT AL			4LT:	LT: A4972-5-3			
		1	206AC-3512-10	ANGLE							
	-4 4SSY	-1 ASSY	PART NUMBER		CRIPTII	⊃N					
	QTY. QTY.		Paravion [®] √Technology	TITLE SUPPORT			DRAWING NO. 206AC-3512				
			DIMENSIONS IN INCHES		ANGLE						
			TOLERANCES EXCEPT	DRAWN BY	APRVD. BY	CHK'D BY	DATE		REV	ECO	
ĺ			WHERE NOTED:	NLH	REB	BR	01/	/17/91	Н		
1—	DDA	ото	$.X = \pm .1$								
IN E;	PR	310	$.XX = \pm .05$	DO NOT SCALE DRAWING					SHEET 1 OF 2		
ED OR IC.	N,	\C	$.XXX = \pm .010$ ANGLES = $\pm 1^{\circ}$	© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.							



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N/C

 $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = \pm 1°

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BREAK ALL SHARP EDGES